

1909
SAGAMORE SPIRIT
◆◆



BEFORE KENTUCKY HAD BOURBON,
**MARYLAND
MADE RYE**

Every bottle of Sagamore Spirit Rye Whiskey is made with the unique water from our *Spring House at Sagamore Farm*.

Filtered through a limestone aquifer, this water helps craft a *perfectly balanced spirit*—versatile enough for cocktails, but smooth enough to be savoured on its own.

83
PROOF

41.5%
ALC/VOL

4-5
YEARS AGED



Traditional Maryland-Style Rye Whiskey. Orange zest oil, graham cracker and black peppercorn, with a tingling spice.



Candied dried orange peel, lavender, gardenia, green peppercorn, and lemon meringue.



Golden straw, hay bail.

Bottle 750ml & 375ml | *Case* 6x750ml & 12x375ml | *Suggested Retail Price* \$39.99(750ml) | \$22.99(375ml)

SAGAMORESPIRIT.COM



#SHAREYOURSPIRIT

1909 SAGAMORE SPIRIT

OUR STORY

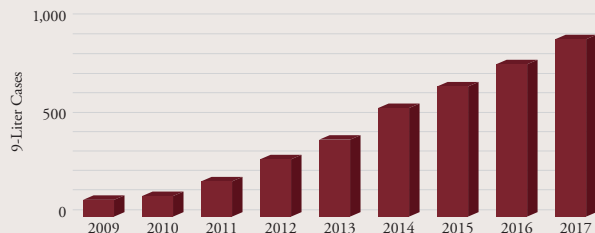
Our spirit flows from a spring house, built in 1909, at Maryland's Sagamore Farm—naturally filtered spring water, fed from a limestone aquifer. The same water that fuels our champion thoroughbreds, also cuts the rich spice of our rye, creating a spirit as revolutionary as America's risk-takers and history-makers. Our story is one of passion, of old meeting new, and crafting a timeless American Straight Rye Whiskey, strengthened by the Sagamore spring.

RYE BY THE NUMBERS:



Rye whiskey revenue has grown 1066% with volumes up 900% since 2009

—Distilled Spirits Council 2017



Sagamore Spirit's brand sentiment with consumers across the internet is 99% positive



99%
POSITIVE
of positive and negative
mentions only
SAGAMORE SPIRIT



85%
POSITIVE
of positive and negative
mentions only
KNOB CREEK

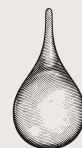


81%
POSITIVE
of positive and negative
mentions only
BULLEIT RYE



56%
POSITIVE
of positive and negative
mentions only
ANGELS ENVY

WHAT IS MARYLAND- STYLE RYE WHISKEY?



Proofed with limestone-filtered water



Approachable & smooth



Corn in mash bill



Peppery finish



750ML BOTTLE & SHIPPER



375ML BOTTLE & SHIPPER



SAGAMORESPIRIT.COM



#SHAREYOURSPIRIT

1909
SAGAMORE SPIRIT
◆◆



BEFORE KENTUCKY HAD BOURBON,
**MARYLAND
MADE RYE**

Made with just a splash of our unique spring water from Sagamore Farm, this whiskey is *cask strength and explodes in color and flavor.*

A proud winner of Double Gold from the prestigious San Francisco World Spirits Competition, Sagamore Spirit Cask Strength Straight Rye Whiskey is perfect on the rocks or in your favorite cocktail.

113-114
AVERAGE PROOF

4-5
YEARS AGED



Caramel pudding and peppercorn, with notes of earthy wood, rosemary, eucalyptus. A long, spirit-forward finish.



Bold cinnamon stick with hints of coconut flakes, dried orange, sourdough bread toast, thyme, and eucalyptus.



Dark golden hay, soft gold.

Bottle 750ml & 375ml | *Case* 6x750ml & 12x375ml | *Suggested Retail Price* \$69.99(750ml) | \$39.99(375ml)

SAGAMORESPIRIT.COM



#SHAREYOURSPIRIT

1909 SAGAMORE SPIRIT

OUR STORY

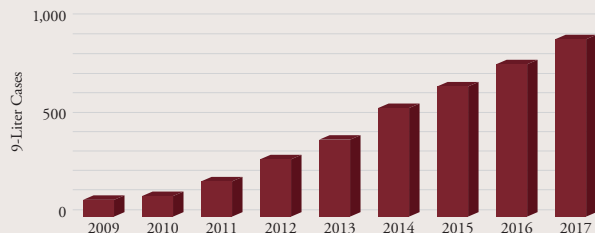
Our spirit flows from a spring house, built in 1909, at Maryland's Sagamore Farm—naturally filtered spring water, fed from a limestone aquifer. The same water that fuels our champion thoroughbreds, also cuts the rich spice of our rye, creating a spirit as revolutionary as America's risk-takers and history-makers. Our story is one of passion, of old meeting new, and crafting a timeless American Straight Rye Whiskey, strengthened by the Sagamore spring.

RYE BY THE NUMBERS:



Rye whiskey revenue has grown 1066% with volumes up 900% since 2009

—Distilled Spirits Council 2017



Sagamore Spirit's brand sentiment with consumers across the internet is 99% positive



99%
POSITIVE
of positive and negative
mentions only
SAGAMORE SPIRIT



85%
POSITIVE
of positive and negative
mentions only
KNOB CREEK

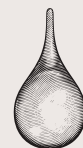


81%
POSITIVE
of positive and negative
mentions only
BULLEIT RYE



56%
POSITIVE
of positive and negative
mentions only
ANGELS ENVY

WHAT IS MARYLAND- STYLE RYE WHISKEY?



Proofed with limestone-filtered water



Approachable & smooth



Corn in mash bill



Peppery finish



750ML BOTTLE & SHIPPER



375ML BOTTLE & SHIPPER



SAGAMORESPIRIT.COM



#SHAREYOURSPIRIT